Technica	al Data –	IR <sup>3</sup> Flame Sensor						
Mechanical	al							
Housing Material:		Copper Free Aluminium Alloy LM25						
Housing Colour:		Red						
Dimensions:		See Fig. 9						
Weight:		2.5kg						
Cable Gland Entrie	S:	3 x 20mm						
Electrical								
Sensor Supply: Terminals 1 & 2	Voltage Current	14 to 30Vdc See DIL switch settings						
Test Signal Voltage:		14 to 30Vdc						
Power Up Time:		2 seconds max.						
Relay Contact Rati RL1 Terminal 5 & 6 RL2 Terminal 7 & 8 Resistive Loads Only	Current Voltage	1.0Amp. Max. 50Vdc. Max. 30W Max.						
Performance								
Range:	- Class 1	0.1m <sup>2</sup> n-heptane at 25m						

Range: - Class 1 (Sensitivity Setting - Class 3 see EN54-10)	0.1m <sup>2</sup> n-heptane at 25m 0.1m <sup>2</sup> n-heptane at 12m					
Field of View: Horizontal (Range 100% on centre line) Vertical	±35° (70%), ± 45°max. +20°/-35°(70%), +30°,-45°max.					
Operating Wavelength Band: IR	0.75 to 2.7µm					
Sensitivity: (See note 2)	High = Class 1 Low = Class 3					
Environmental						
ATEX Marking	II 2GD Ex d IIC T4 Gb Ex tb IIIC T135℃ Db IP66 A21					
IECEx Marking	Ex d IIC T4 Gb Ex tb IIIC T135°C Db IP66 A21 - 10°C to +55°C Sensor Limit - 20°C to +65°C 95% Non condensing IP66					
Operating Temperature:						
Storage Temperature:						
Relative Humidity:						
IP Rating:						
EMC Immunity / Emissions:	EN61000-6-1, EN61000-6-2 EN61000-6-3, EN61000-6-4 EN 50130-4, EN 55022					

See Flame Detector Installation Guide for more detail.

#### **Product Approvals**

Baseefa ATEX Certificate No.		Baseefa08ATEX0270	
Baseefa IE	CEx Certificate No.	IECEx BAS 08.0073	
LPCB	Standard Certificate No:	EN54-10 729a/05	
CPD	Certificate No.	0832-CPD-0599	

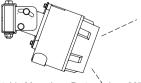


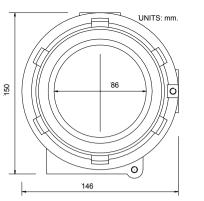
Fig. 8 Adjustable Mounting Part number: 007127

BS EN 54-10:2002 Fire detector and fire alarm systems; Part 10: Flame detectors - point detectors

Has been tested and approved at Class 1 but was not assessed for Class 3. 3. Although this sensor is not affected by normal daylight conditions, sunlight should be prevented from falling directly on to the IR optics.

\WORD\DATASH\D016519.DOC REV 2.2 13.02.09

D016519 FLAMEPROOF IR<sup>a</sup> FLAME SENSOR



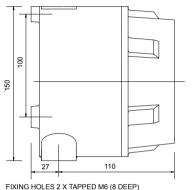


Fig. 9 Dimensions - IR<sup>3</sup> Flame Sensor

Selectable Options	DIL Switch Settings		
Relay RL2 Function:	1	2	
RL2 Off RL2 Off IR fire or pre-alarm Fault (Energised if OK)	0 1 0 1	0 0 1 ~ 1	
Quiescent & Alarm Currents:	3	4	
3/9mA RL1 Only, 4/8/14mA RL2 & RL1 4-20mA, 4/20mA, No Relays / Or 8-20mA, 8/20mA, & Relays - Proportional 8/28mA, & Relays	0 1 0 1	0 0 1 ~ 1	
Output Mode:		5	
Non-latching (-) Latching (/)		0 ~1	
Response Time:	6	7	
Slowest ≈ 8s Medium ≈ 4s Fast ≈ 2s Very Fast ≈ 1s	0 1 0 1	0 ~ 0 1 1	
Sensitivity:		8	
Low (Class 3) High (Class 1)		0 ~ 1	
Factory settings ~			

### Data Sheet

#### FLAMEPROOF IR<sup>3</sup> FLAME SENSOR 016519 007127 STAINLESS STEEL ADJUSTABLE MOUNT (Option)

# Features

- ATEX & IECEx certified: (Ex) II 2GD Ex d IIC T4 Gb Ex tb IIIC T135°C Db IP66 A21 [Zones 1, 21, 2 and 22]
- Class 1 Sensitivity to EN54-10 . Detects 0.1m<sup>2</sup> fire @ 25m
- **Excellent Optical Interference** • Immunity
- Selectable Output Options • Conventional 2 wire 4-20mA Latching or Non-latching Relay Contacts: Fire/Fault, Pre-alarm
- Selectable Response Speed
- **Optical Self Test**
- Low Power Consumption
- LPCB & CPD Approved to EN54-10

# **Operating Principles**

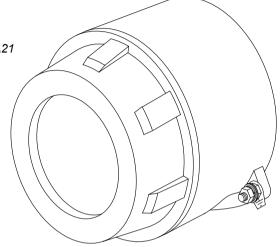
The sensor responds to low-frequency (1 to 15 Hz) flickering IR radiation emitted from flames during combustion.

IR flame flicker techniques enable the sensor to operate through a layer of oil, dust, water vapour, or ice.

Most other IR flame sensors respond to 4.3µm light, emitted by hydrocarbon flames. By responding to 1.0 to 2.7µm light emissions from fires almost all flickering flames can be detected. Gas fires not visible to the naked eye e.g. hydrogen may also be detected.

The triple IR photoelectric detectors (IR<sup>3</sup>), responding to neighbouring IR wavelengths, enable it to discriminate between flames and spurious sources of IR radiation.

The combination of filters and signal processing allows the sensor to be used with a very low risk of false alarms in difficult situations characterised by factors such as flickering sunlight.



## Fig. 1 Connection Terminals (Front Cover Removed)

+IN - IN +R -R FLAME

Remote

Test

Input

**Electrical Connections** 

The sensor can be connected to a two-wire circuit

supplying 14V to 30V dc. The sensor is connected to

the supply via terminals 1(+IN) and 2(-IN) under the

front terminal cover. Connections to the sensor are

A remote sensor optical test input is available on

terminals 3(+R) for +IN and 4(-R) 0V. When a 14V to

30V dc supply is applied to this input IR test sources

activate within the sensor and a flame-detected state

DIL Switch

6

(N/O)

FAULT

(N/C)

or PRE-ALARM

(N/O)

Relay RL1 Relay RL2

8 8 8 8 8 8 8

polarity sensitive.

will be outputted. See Fig. 1

 $\otimes$ 

**IR<sup>3</sup> FLAME SENSOR** 

## Flame Detection Characteristics

The flame sensor should be positioned at the perimeter of the room, pointing directly at the area of the anticipated flame or at the centre of the area to be protected. The further away the flame is from the sensor the larger the fire has to be, with detection beyond 50m becoming unpredictable. An n-heptane flame with a base area of  $0.1m^2$  will be detected on the sensor centre line at 25m, with the sensitivity set high for class 1 performance. See Fig. 2

If the sensitivity switch were set to low, for class 3 performance, the same 0.1m<sup>2</sup> flame would be detected at 12m.

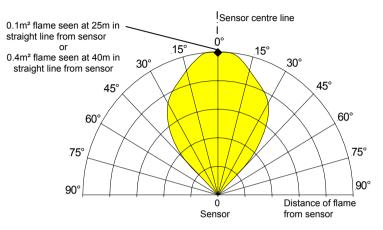
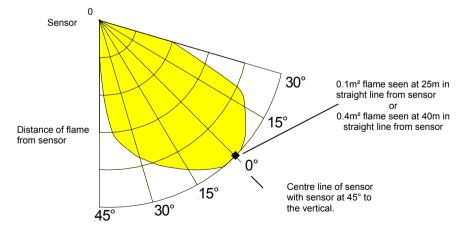


Fig. 2 Sensor horizontal angle of view and range for n-heptane fire (yellow sooty flame) - IR<sup>3</sup> Flame Sensor, sensitivity set high for class 1 performance

To meet the requirements of EN54:10 clause 5.1.2, all testing has been performed at the highest sensitivity (class1) setting.

The polar diagrams show that the sensor sensitivity is at its greatest along the central axis. The variation in relative range against viewing angle is show as a proportion of peak performance. The diagrams are sections through the sensors conical field of view.



**Fig. 3** Sensor vertical viewing angle and range - IR<sup>3</sup> Flame Sensor, sensitivity set high for class 1 performance

To meet the requirements of EN54:10 clause 5.4, were the ratio of the response points Dmax:Dmin should not exceed 1.41. The horizontal viewing angles  $\alpha_{max}$  should not exceed ±30° and the vertical viewing angles for  $\alpha_{max}$  should not exceed ±20°(β=45°,90°,135°) or -30°.

### Alarm Current Output Values (Latching)

When the sensor detects a flame the sensor supply current value (4-20mA or 8-28mA) will increase.

The sensor is shipped with the internal DIL switch (5) set to give a latching alarm current. Normally the current required by the sensor is 4mA or 8mA at 24Vdc with no flame in view. When a flame is in view, the supply current value will increase to 20mA or 28mA, the fire relay RL1 will energise and red fire LED will illuminate.

The supply to the sensor has to be broken in order to reset the sensor. Values below 3.0mA are an indication of a fault

conditions. See Fig. 4

8-28mA Latching Output

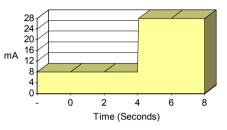


Fig. 4 Typical Response on seeing Flame - IR<sup>3</sup> Flame Sensor

### **Proportional Output Values (Non-latching)**

When the sensor sees any flame flicker the proportional values of (4-20mA or 8-20mA) will increase.

The sensor is set to give a proportional value of 4mA or 8mA with no flame in view. The value increments when flame flicker pulses are seen. With an output value approaching 20mA the fire L ED will illuminate

Values below 3.0mA are an indication of a fault conditions. See Fig. 5



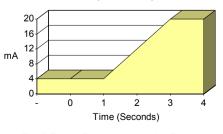


Fig. 5 Typical Response on seeing Flame - IR<sup>3</sup> Flame Sensor Once illuminated the red Fire LED and output value are held for 5 seconds after the last flame has been seen, after which the output value decrements back to 4 or 8mA. See Fig. 6

#### 4-20mA Proportional Output

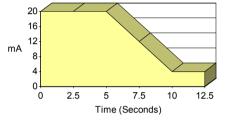
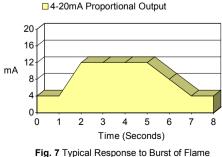


Fig. 6 Typical Response after last Flame seem - IR<sup>3</sup> Flame Sensor

Proportional output values between 4 or 8mA and 20mA can be used to provide an early warning of fire. These values hold only for 3 seconds from the last flame sighting. See **Fig. 7** 



- IR<sup>3</sup> Flame Sensor